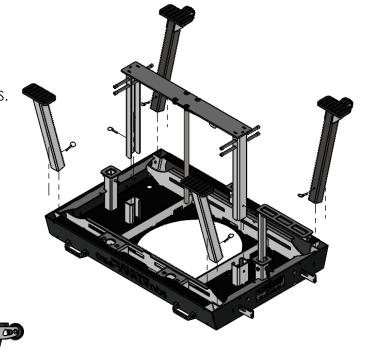
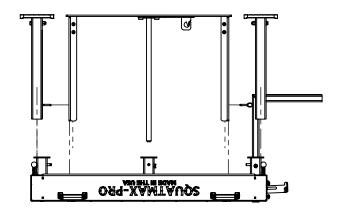
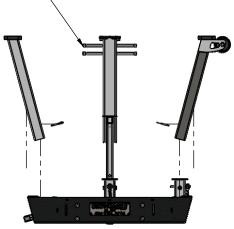
## STEP 1:

- POSITION BASE WITH TOP FACE DOWN AND ONE END PROPPED UP ENOUGH FOR THE LOAD PIN TO PROTRUDE THROUGH AFTER ASSEMBLY (APPROX 6 INCHES).
- <u>USE CARE WHEN REMOVING BASE FROM CRATE</u> NOT TO DRAG TOP SURFACE ACROSS METAL BRACKETS CAUSING DAMAGE TO FINISH.
- INSERT LEGS AND FOOT PLATE. WHEELED LEGS ARE LOACTED OPOSIDE THE BASE HANDLES. INSERT 6X 1" QUICK RELEASE PINS AS SHOWN TO SECURE LEGS AND FOOTPLATE.
- REMOVE RUBBER SHIPPING CAPS FROM BAND PEGS ON FOOT PLATE AND LOAD PIN.

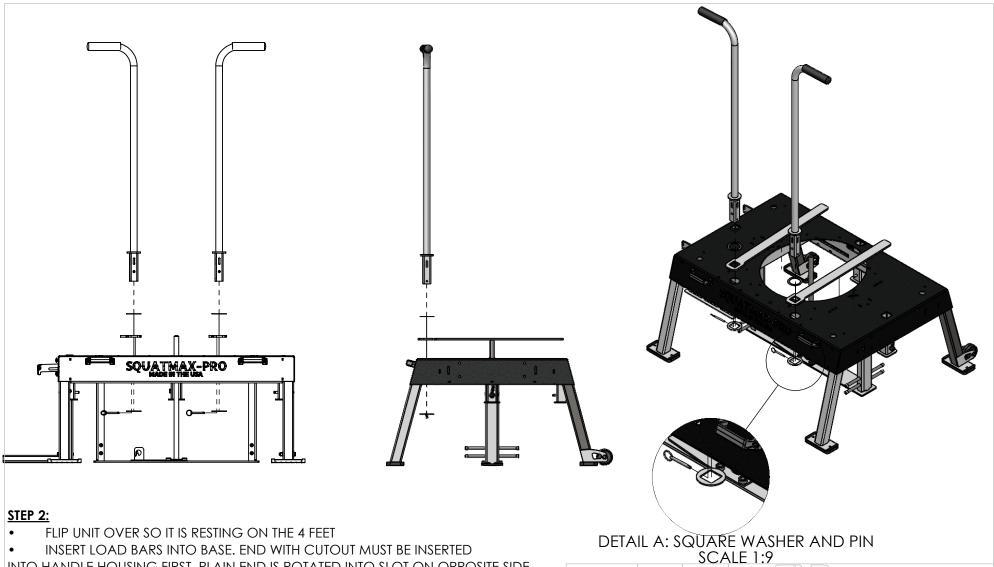








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			SQUATMAX PRO ASSEMBLY STEP 1					
COMMENTS:			SIZE	DWG. NO. 713038	REV _			
			SCALE: 1:18 WEIGHT: 169.9769HEET 1 OF 3					



- INTO HANDLE HOUSING FIRST. PLAIN END IS ROTATED INTO SLOT ON OPPOSITE SIDE
- PLACE 2X PLASTIC WASHERS OVER HANDLE HOLES ON BASE TOP. INSERT HANDLES THROUGH HOLES. ROTATE HANDLES TO PASS THEM THROUGH LOAD BAR CUTOUTS.
- SECURE HANDLES ON UNDERSIDE OF BASE WITH SQUARE CUTOUT WASHERS AND 2" QUICK RELEASE PINS

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	COMMENTS:			SIZE	DWG.	NO. 7130	38		REV _	
		SCALE: 1:18 WEIGHT: 194.60 10 HEET 2 OF					OF 3			

3

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## **STEP 3:**

- ATTACH J-CUPS TO BASE. BAR RETAINERS AND BOLTS ARE PREINSTALLED,
  BUT J-CUPS ARE REMOVED FOR SHIPPING. REMOVE 4X CARRIAGE BOLTS AND NYLOC NUTS
  FROM INSIDE OF BASE AND INSTALL J-CUPS. 9/16" WRENCH/SOCKET IS REQUIRED TO TIGHTEN NUTS.
- CHECK THAT BAR RETAINERS SLIDE FREELY AFTER ATTACHING J-CUPS. IF THERE IS BINDING IT MAY BE NECESSARY TO LOOSEN BOLTS AND REPOSITION SO BARS ARE CENTERED IN SLOT.

